



Geon™ Vinyl Flexible R4294W

Flexible Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose	• High Gloss	
Uses	• Automotive Applications	• Automotive Exterior Trim	• General Purpose
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

Technical Properties ¹

	Typical Value (English)	Typical Value (SI)	Test Method
Physical			
Density / Specific Gravity	1.32	1.32	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ² (Break)	2800 psi	19.3 MPa	ASTM D638
Tensile Elongation ² (Break)	250 %	250 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore A, 15 sec)	86	86	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-8.00 °F	-22.2 °C	ASTM D746

Processing Information

	Typical Value (English)	Typical Value (SI)
Injection		
Processing (Melt) Temp	380 to 400 °F	193 to 204 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	365 to 375 °F	185 to 191 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type IV, 20 in/min (510 mm/min)